



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	418	3249A 2	CRANKSHAFT ASSEMBLY	1		
2	30	32117	BEARING, BALL - UPPER	1		
3	30	20080	BEARING, BALL - LOWER	1		
4		54196A 1	CARRIER ASSEMBLY, "O" RING	1	SERIAL #2997339-09999999	
5	25	35126	"O" RING, CARRIER	1		
6	28	45554	KEY, FLYWHEEL DRIVE	1		
7	533	2761A 5	MAIN BEARING ASSEMBLY (VAL)	2		
8	17	20032	DOWEL PIN, MAIN BEARING	4		
9	17	55453	DOWEL PIN, REED STOP	16		
10	10	45775	SCREW, MAIN BEARING CLAMP	4		
11	11	45774	NUT, MAIN BEARING CLAMP	4		
12	34	45506A 1	REED SET, MATCHED - MAIN BE	2		
13	34	31240	REED STOP, MAIN BEARING RE	8		
14	10	29465	SCREW, REED STOP MOUNTING	8	SERIAL #2803562-#2873737	
15	11	29469	NUT, REED STOP MOUNTING SC	8	SERIAL #2803562-#2873737	
14	10	53481	SCREW, REED STOP MOUNTING	8	SERIAL #2873738-09999999	
15	11	20110	NUT, REED STOP MOUNTING SC	8	SERIAL #2873738-09999999	
16	531	1884A 3	CENTER MAIN BEARING ASSEMB	1		
17	17	20032	DOWEL PIN, CENTER MAIN BE	2		
18	29	48410	BEARING, NEEDLE	56		
19		26113	RACE, OUTER (PAIR)	1		
20	53	26333	RING, SNAP - OUTER RACE C	1		
21	10	22968	SCREW, CENTER MAIN BEARI	2		
22	11	46887	NUT, MAIN BEARING CLAMPIN	2		
23	17	31245	DOWEL PIN (STEPPED)	1		
24	739	3284A 2	PISTON AND PISTON PIN ASSEM	4		
25	40	45740	LOCK RING, PISTON PIN	8		
26	39	45153A12	RING, PISTON	1		
27	617	2768A 3	CONNECTING ROD AND CAP AS:	4		
28	10	45739	SCREW, CAP TO CONNECTING	8		
29	11	20061	NUT, CONNECTING ROD SCRE	8		
30	29	47897	BEARING, NEEDLE - CRANKPIN	128		
31	29	39565	BEARING, NEEDLE - PISTON PI	116		
32	12	45741	WASHER, NEEDLE LOCATING	8		
--	739	3380A 2	PISTON AND PISTON PIN ASSEM	4		
--	39	45205A12	RING, PISTON (.015)	1		